

# Vicpole Paint Systems

## ***Standard***

*Ref: Dulux Spec no. V04/062 sched 1*

After Hot Dip Galvanising, the pole is hand sanded to create a smooth abraded surface, before prime painting with a thin coat of Ultraetch Primer.

The Acrathane top coat is then applied, which is tinted to order.

This paint system conforms with the specification applied by each of the Victorian Power Distribution Businesses, and is completely suitable for mild environments.

## ***Coastal/Premium***

*Ref: Dulux Spec no. V04/062 sched 2*

This premium paint specification has been prepared for Vicpole by Dulux, and is recommended for poles with 'coastal or chemical exposure'. It is basically the same system adopted in NSW by Integral Energy and Energy Australia, and by NZ Municipal Councils, including Auckland City Council.

The pole is hot dip galvanised, as with the standard specification, but is then 'whip blasted' (a light sand blast) all over to create an optimum adhesion surface.

The pole is then sprayed with Duremax GPE ZP, which is an epoxy primer that provides an additional protective coating, and is applied relatively thickly – twice as thick as the top coat.

After the primer has cured, the top coat of Acrathane is applied.

Both paint systems are finished with a topcoat of Acrathane IF, which is a 2-pack acrylic paint with high levels of toughness, and excellent abrasion & graffiti resistance. This product also has excellent resistance to salt water, solvents, acid & alkaline, heat, and weather ..... so it is assured to retain its gloss and colour for longer, in all environments.